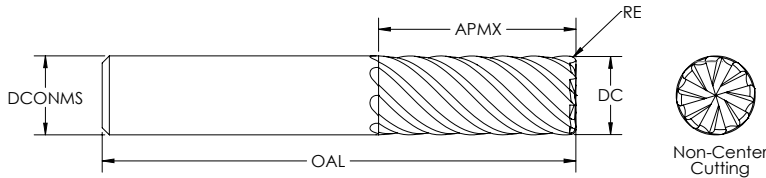
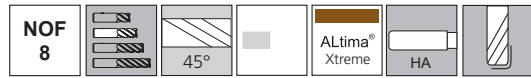


TuffCut® XM Series XMH



For HEM & finishing applications in hardened steels between 45-65 HRC.

Features

- Nano-grain carbide grade
- 45° helix, negative radial rake geometry
- High flute count (8-flute)
- High-precision diameter & corner radius tolerance

Benefits

- Optimum high hardness & fracture toughness
- Optimum balance of edge strength & shear power
- High feedrates & reduced tool wear
- Excellent dimensional accuracy on high-precision components / features

ALtima® Xtreme		DC		DCONMS	OAL	APMX	RE
Tool Number	EDP	Inch	Decimal	Inch	Inch	Inch	Inch
XMH25021AX	29500	1/4	.2500	1/4	2-1/2	3/4	.010
XMH25024AX	29501	1/4	.2500	1/4	2-1/2	3/4	.030
XMH37521AX	29502	3/8	.3750	3/8	2-1/2	1	.010
XMH37524AX	29503	3/8	.3750	3/8	2-1/2	1	.030
XMH50021AX	29504	1/2	.5000	1/2	3	1-1/4	.010
XMH50024AX	29505	1/2	.5000	1/2	3	1-1/4	.030
XMH62524AX	29506	5/8	.6250	5/8	4	1-5/8	.030
XMH75024AX	29507	3/4	.7500	3/4	4	1-5/8	.030

Tolerance (inch)		
DC	RE	DCONMS
+0/-0.0008	±.0008	h6