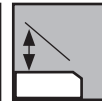
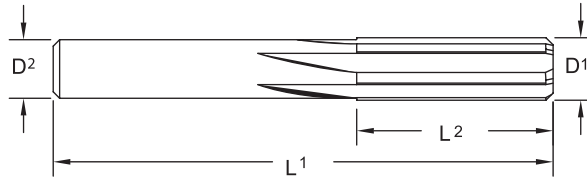


TrueSize® Carbide Reamer Series 272



Metric
DIN
1420 H7

RHC



- Recommended for general purpose reaming.
- Straight flutes.
- Well suited for most materials.
- Special sizes, shank diameters, flute lengths, step reamers, coating, etc. available as specials. Call Customer Service at 800-553-8024 for a quote.

**If you don't see
the size you need -
Contact
Customer Service
for assistance**

Inch	
D1	Tolerance
≤ 3/8	+0.001/+0.003
> 3/8	+0.001/+0.004
D2	Tolerance
≤ 3/8	+0.000/-0.001
> 3/8	+0.000/-0.001
L1	Tolerance
≤ 3/8	+/- 1/16
> 3/8	+/- 1/16
L2	Tolerance
≤ 3/8	+/- 1/16
> 3/8	+/- 1/16

Metric (mm)	
D1	Tolerance
0.35 - 16.0	DIN1420 H7
D2	Tolerance
0.35 - 16.0	+0.00/-0.03
L1	Tolerance
0.35 - 16.0	+/- 1.5
L2	Tolerance
0.35 - 16.0	+/- 1.5

DIN1420 H7	
D1	Tolerance (mm)
≤ 3mm	+0.004/+0.008
> 3mm - 6mm	+0.005/+0.010
> 6mm - 10mm	+0.006/+0.012
> 10mm - 16mm	+0.008/+0.015

Lead Chamfer Angle Inch	
D1	Tolerance
≤ .0433	44°-46° per side
.0434-.1280	42°-44° per side
≥ .1281	44°-46° per side

Lead Chamfer Angle (mm)	
D1	Tolerance
≤ 1.09mm	44°-46° per side
1.10mm - 3.25mm	42°-44° per side
≥ 3.26mm	44°-46° per side

