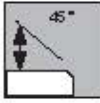


TrueSize® Carbide Range Reamer Straight Flute Series 270

TrueSize® Carbide Range Reamer Left Hand Spiral Series 270L



Before you order a 270 Series - check our listing of standard diameters in the 272 Series. Competitors special sizes are our standards!

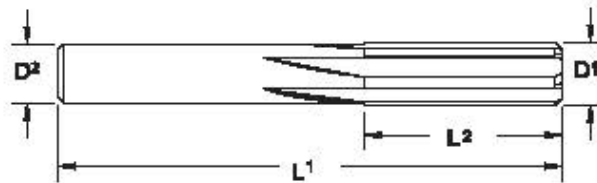
Recommended for general purpose reaming in most materials. Kept in stock as a semi-finished tool. When orders are received tools can be promptly finish ground to the desired diameter. Specify size when ordering.



Need a Reamer Fast?

Request Rapid Turn Around Service. Straight Flute sizes above .0433" (1.10mm). Contact Customer Service for RTA delivery times. 25 piece order maximum.

- Right hand cutting
- 45° lead cutting angle



Inch	
D1	Tolerance
≤ 3/8	+0.0001/-0.0003
> 3/8	+0.0001/-0.0004
D2	Tolerance
≤ 3/8	+0.000/-0.001
> 3/8	+0.000/-0.001
L1	Tolerance
≤ 3/8	+/- 1/16
> 3/8	+/- 1/16
L2	Tolerance
≤ 3/8	+/- 1/16
> 3/8	+/- 1/16

Metric (mm)	
D1	Tolerance
≤ 9.52	+0.0025/-0.0076
> 9.52	+0.0025/-0.0102
D2	Tolerance
0.35 - 16.0	+0.00/-0.03
L1	Tolerance
0.35 - 16.0	+/- 1.5
L2	Tolerance
0.35 - 16.0	+/- 1.5



Page 427

