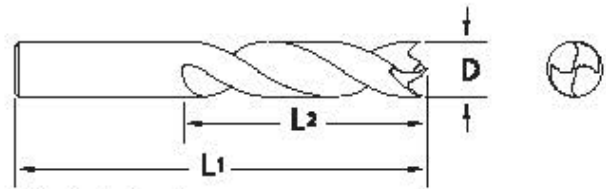


Twister® GP Series 207



Designed for drilling Carbon Fiber Reinforced Polymer (CFRP), graphite and aramid fiber (kevlar) reinforced composite materials.



- No delamination.
- Eliminate fuzz or "fray" at exit.
- Brad and spur point.

Tool No.	EDP	Diameter				OAL		Flute Length	
		D				L1		L2	
		Inch	Wire	mm	Decimal	Inch	mm	Inch	mm
20709350	27001		42		.0935	1-3/4		1/2	
20709380	27004	3/32			.0938	1-3/4		1/2	
20709450	27007			2.40	.0945		44		12.5
20709600	27010		41		.0960	1-13/16		1/2	
20709800	27013		40		.0980	1-13/16		1/2	
20709840	27016			2.50	.0984		46		12.5
20709950	27019		39		.0995	1-13/16		1/2	
20710150	27022		38		.1015	1-13/16		1/2	
20710240	27025			2.60	.1024		46		12.5
20710400	27028		37		.1040	1-13/16		1/2	
20710630	27031			2.70	.1063		46		12.5
20710650	27034		36		.1065	1-13/16		1/2	
20710940	27037	7/64			.1094	1-13/16		1/2	
20711000	27040		35		.1100	1-7/8		5/8	
20711020	27043			2.80	.1102		48		16.0
20711100	27046		34		.1110	1-7/8		5/8	
20711300	27049		33		.1130	1-7/8		5/8	
20711420	27052			2.90	.1142		48		16.0
20711600	27055		32		.1160	1-7/8		5/8	
20711810	27058			3.00	.1181		48		16.0
20712000	27061		31		.1200	1-7/8		5/8	
20712200	27064			3.10	.1220		48		16.0
20712500	27067	1/8			.1250	1-7/8		5/8	
20712600	27070			3.20	.1260		48		16.0
20712850	27073		30		.1285	1-15/16		11/16	
20712990	27076			3.30	.1299		49		17.5
20713390	27079			3.40	.1339		49		17.5
20713600	27082		29		.1360	1-15/16		11/16	
20713780	27085			3.50	.1378		49		17.5
20714050	27088		28		.1405	1-15/16		11/16	
20714060	27091	9/64			.1406	1-15/16		11/16	
20714170	27094			3.60	.1417		49		17.5
20714400	27097		27		.1440	2-1/16		3/4	
20714570	27100			3.70	.1457		52		19.0
20714700	27103		26		.1470	2-1/16		3/4	
20714850	27106		25		.1485	2-1/16		3/4	
20714860	27109			3.80	.1486		52		19.0
20715200	27112		24		.1520	2-1/16		3/4	

Inch	
D	Tolerance
.0935 - .5000	+0.0000/-0.0005

Metric (mm)	
D	Tolerance
2.40 - 12.00	+0.000/-0.013

