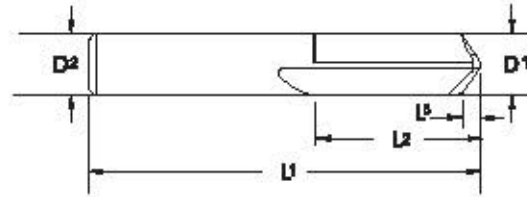


Twister® Spot Drill Series 200S



Spot Drills for High Performance Drills.



ALtime ²		Diameter			Shank		OAL		Flute Length		Point Length	
Tool No.	EDP	D1 (h7)			D2 (h6)		L1		L2		L3	
		Inch	mm	Decimal	Inch	mm	Inch	mm	Inch	mm	Inch	mm
200S11810A	20221		3.0	.1181	3.0		38		16		0.41	
200S12500A	20230	1/8		.1250	1/8		1-1/2		5/8		0.017	
200S23620A	20431		6.0	.2362	6.0		51		19		0.83	
200S25000A	20452	1/4		.2500	1/4		2		3/4		0.034	
200S31250A	20542	5/16		.3125	5/16		2-1/2		3/4		0.043	
200S31500A	20545		8.0	.3150	8.0		64		19		1.10	
200S37500A	20623	3/8		.3750	3/8		2-1/2		1		0.052	
200S39370A	20647		10.0	.3937	10.0		70		25		1.38	
200S47240A	20731		12.0	.4724	12.0		76		25		1.65	
200S50000A	20740	1/2		.5000	1/2		3		1		0.069	
200S62500A	20782	5/8		.6250	5/8		3-1/2		1-1/4		0.086	
200S62990A	20785		16.0	.6299	16.0		89		32		2.20	

Inch	
D1	Tolerance (h7)
.1182 - .2362	+0/-0.00047
.2363 - .3937	+0/-0.00059
.3938 - .6250	+0/-0.00071

Inch	
D2	Tolerance (h6)
.1182 - .2362	+0/-0.00031
.2363 - .3937	+0/-0.00035
.3938 - .6250	+0/-0.00043

Metric (mm)	
D1	Tolerance (h7)
3.0	+0/-0.010
6.01 - 6.0	+0/-0.012
6.01 - 10.0	+0/-0.015
10.01 - 16.0	+0/-0.018

Metric (mm)	
D2	Tolerance (h6)
3.0	+0/-0.008
3.01 - 6.0	+0/-0.008
6.01 - 10.0	+0/-0.009
10.01 - 16.0	+0/-0.011



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2XDCE / 200S

Twister XD® / Spot Drill

Go Green with RED BOX



Extend the Life of Your Cutting Tools with M.A. Ford's Reconditioning Service.

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