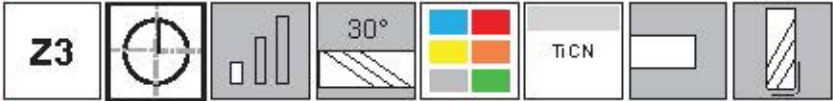
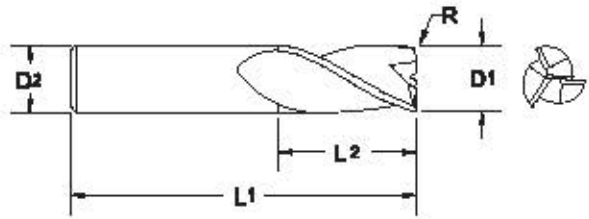


3
Flute

**TuffCut® GP
Series 169C Workhorse**



Designed for aggressive milling of most materials.



- Performs well in all materials including Stainless Steel, Inconel and Stellite.
- Produces long cuts at reasonable speeds on everyday equipment.
- Exceptional tool life at moderate speeds and feeds.
- Ideal for long cuts requiring accuracy and minimal tool wear deflection.
- Perfect Job Shop Tool.

TICN		Diameter		Shank	OAL	Flute Length		Corner Radius
Tool No.	EDP	Inch	Decimal	D2	L1	L2	R	
16912508C	16978	1/8	.1250	1/8	1-1/2	1/4	0.01	
16915628C	16979	5/32	.1562	3/16	2	5/16	0.01	
16918758C	16980	3/16	.1875	3/16	2	3/8	0.01	
16921872C	16981	7/32	.2187	1/4	2	1/2	0.02	
16925002C	16982	1/4	.2500	1/4	2	1/2	0.02	
16928122C	11381	9/32	.2812	5/16	2	1/2	0.02	
16931252C	16983	5/16	.3125	5/16	2	1/2	0.02	
16934382C	16984	11/32	.3438	3/8	2	1/2	0.02	
16937502C	16985	3/8	.3750	3/8	2	5/8	0.02	
16940622C	16986	13/32	.4062	7/16	2-1/2	9/16	0.02	
16943752C	16987	7/16	.4375	7/16	2-1/2	5/8	0.02	
16946882C	16988	15/32	.4688	1/2	2-1/2	1/2	0.02	
16950002C	16989	1/2	.5000	1/2	2-1/2	5/8	0.02	
16950003C	16990	1/2	.5000	1/2	2-1/2	5/8	0.03	
16962502C	16991	5/8	.6250	5/8	3	3/4	0.02	
16962503C	16992	5/8	.6250	5/8	3	3/4	0.03	
16975002C	16993	3/4	.7500	3/4	3	1	0.02	
16975003C	16994	3/4	.7500	3/4	3	1	0.03	

Inch	
D1	Tolerance
1/8 - 1/4	+ .000/- .002
> 1/4 - 3/4	+ .000/- .003

Inch	
R	Tolerance
1/8 - 3/4	+ .002/- .002

