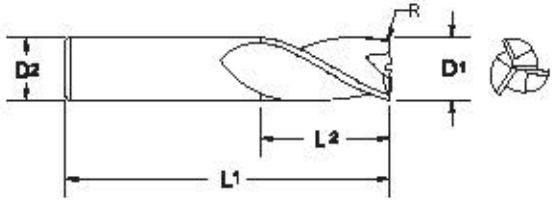


3
Flute

**TuffCut® GP
Series 116C Workhorse**



- Performs well in all materials including Stainless Steel, Inconel and Stellite.
- Produces long cuts at reasonable speeds on everyday equipment.
- Exceptional tool life at moderate speeds and feeds.
- Ideal for long cuts requiring accuracy and minimal tool wear deflection.
- Perfect Job Shop Tool.

TiCN		Diameter		Shank	OAL	Flute Length		Corner Radius
Tool No.	EDP	D1		D2	L1	L2		R
		Inch	Decimal	Inch	Inch	Inch		
11612508C	11695	1/8	.1250	1/8	1-1/2	1/2		0.01
11615628C	11696	5/32	.1562	3/16	2	9/16		0.01
11616758C	11697	3/16	.1875	3/16	2	5/8		0.01
11621872C	11698	7/32	.2187	1/4	2-1/2	3/4		0.02
11625002C	11699	1/4	.2500	1/4	2-1/2	3/4		0.02
11628122C	11468	9/32	.2812	5/16	2-1/2	3/4		0.02
11631252C	11469	5/16	.3125	5/16	2-1/2	13/16		0.02
11634382C	11500	11/32	.3438	3/8	2-1/2	7/8		0.02
11637502C	11369	3/8	.3750	3/8	2-1/2	1		0.02
11640622C	11370	13/32	.4062	7/16	2-3/4	1		0.02
11643752C	11382	7/16	.4375	7/16	2-3/4	1		0.02
11646882C	11383	15/32	.4688	1/2	3	1-1/4		0.02
11650002C	11371	1/2	.5000	1/2	3	1-1/4		0.02
11650003C	11372	1/2	.5000	1/2	3	1-1/4		0.03
11662502C	11373	5/8	.6250	5/8	3-1/2	1-5/8		0.02
11662503C	11374	5/8	.6250	5/8	3-1/2	1-5/8		0.03
11675002C	11375	3/4	.7500	3/4	4	1-1/2		0.02
11675003C	11376	3/4	.7500	3/4	4	1-1/2		0.03
11610002C	11379	1	1.0000	1	4	1-1/2		0.02
11610003C	11380	1	1.0000	1	4	1-1/2		0.03
11610012C	11377	1	1.0000	1	4	2		0.02
11610013C	11378	1	1.0000	1	4	2		0.03

Inch	
D1	Tolerance
1/8 - 1/4	+ .000/- .002
> 1/4 - 1	+ .000/- .003

Inch	
R	Tolerance
1/8 - 1	+ .002/- .002

