

March 2022 Newsletter



Where **high performance** is the **standard**[®]

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Reamer Overall Length Changes

Diameter Range		Current OAL		New OAL	
Inch	mm	Inch	mm	Inch	mm
.0661 - .0810	1.68 - 2.05	1-3/4"	44	2"	51
.0971 - .1280	2.47 - 3.25	2-1/4"	57	2-1/2"	64
.1591 - .1910	4.04 - 4.85	2-3/4"	70	3"	76
.2531 - .3180	6.43 - 8.07	3-1/4"	83	3-1/2"	89
.4151 - .4750	10.55 - 12.06	3-3/4"	95	4"	102

In order to optimize our production processes and standardize the overall lengths within the reamer series range, the following diameter ranges will be transitioned to a new overall length.

This overall length change has been occurring over time. As our inventory turns, end users will start receiving the reamer diameter ranges as specified in the chart above with the new overall lengths. Reamer pricing will remain unchanged. If there are any issues during this transition, please contact M.A. Ford® Customer Service.

Click the link provided to see complete list of reamers with OAL changes. [Reamer OAL Change List](#).

M.A. Ford® Helical Fluted Chamfer Mills

What is a chamfer mill and what does it do? A chamfer mill is a tool that can perform several machining operations including chamfering, beveling, deburring, and countersinking. Due to the tools versatility,

chamfer mills are an essential tool for every machinist and can provide many cost saving benefits.

When machining a part, milling operations can oftentimes leave a sharp edge or bur on a workpiece. The primary purpose of chamfer mills is to eliminate these sharp edges on any part that doesn't require them right in the CNC machine tool. This prevents any chance of overlooking a bur often done by a secondary handheld deburring process.



Don't miss out on the chance to achieve a great finish for less with M.A. Ford® chamfer mills.

Standard Options Include:

- 3 or 4 piece sets, ALtima® Blaze or uncoated options
- 3 & 5 Flutes
- 60° or 90° Included Angles
- Coated and uncoated for a broad range of materials
- Excellent performance vs standard, straight flute styles

Check out our M.A. Ford® Series 3HC and 5HC catalog for more information.

[M.A. Ford® Chamfer Mills Catalog](#)

Distributor Branch Locator

If you would like your branches included in our distributor finder, please take a second to update your information with us. Please fill out the form and email to Christina Cress at ccress@maford.com

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[M.A. Ford® Micro Tool Catalog](#)

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