



Where **high performance**
is the **standard**

The Custom Tool Division currently manufactures a variety of custom firearm solid carbide cutting tools. All of our firearms tools are custom made for the manufacturer's application. All tools are designed from customer prints or basic concepts provided from SAAMI specifications.

▶ Barrel Nut Profile Tool		▶ Rail Groove Tools	
▶ Charging Handle Latch Slot Cutter		▶ Picatinny Rail Cutters	
▶ Ejection Door Cutter		▶ Gas Tube Hole Drill	
▶ Forward Assist Drill		▶ Changing Handle Slot Cutter	
▶ Mag Well Rougher			

Safety Note:
Always wear the appropriate personal protective equipment such as safety glasses and protective clothing when using solid carbide or HSS cutting tools. Machines should be fully guarded. Read the applicable SDS.

WARNING: This product can expose you to chemicals including nickel, cobalt, and lead, which are known to the State of California to cause cancer, and chemicals including lead which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Firearms manufacturing uses many different materials, such as steel, brass, stainless steel, and aluminum.

M.A. Ford® has the ability to manufacture custom cutting tool solutions to the exacting tolerances required to meet the needs of the gun industry.

CXD Drill

Designed for high performance drilling in a broad range of materials

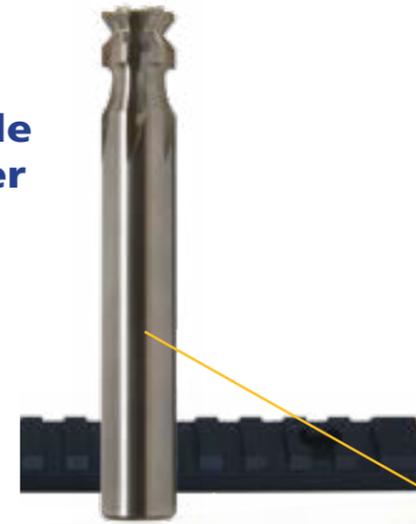


Chamber Reamers

Made to order from 22 LR to 50 BMG. Piloted & Non-piloted options available



Rail Profile Cutter



Tapered Pin A-2

Sight Post Reamers



334 Series Magazine Well Rougher

Chipbreaker design provides better part finish than a traditional knuckle rougher



380 Series 9 Flute Finishing End Mill

Uneven number of flutes reduces harmonics to provide stable machining zones



Slot Cutters

Used for cutting notches and key ways



279 Series Ball Nose End Mill

For radius grooves and cylinder fluting



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