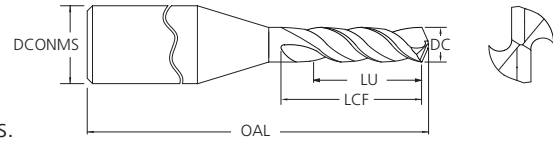


Twister® Micro XD 5xD - Series MXDSR



- Designed for high performance drilling in a broad range of materials.
- Web thinned point helps to reduce cutting forces during the drilling operation.
- 0.8mm diameters and above have honed cutting edges on the point which increases the strength of the cutting edges.
- All sizes have post coat polishing to improve chip evacuation.
- Coated with ALTIMA® Coating.
- Usable length (LU) = LCF - (1.5 x DC).

ALTIMA®		DC (h7)		DCONMS (h6)	OAL	LCF
Tool No.	EDP	mm	Decimal			
MXDSRM0050A	04694	0.50	.0197	3	57	4
MXDSRM0055A	04696	0.55	.0217	3	57	4
MXDSRM0060A	04698	0.60	.0236	3	57	5
MXDSRM0065A	04700	0.65	.0256	3	57	5
MXDSRM0070A	04702	0.70	.0276	3	57	5
MXDSRM0075A	04704	0.75	.0295	3	57	6
MXDSRM0080A	04706	0.80	.0315	3	57	6
MXDSRM0085A	04708	0.85	.0335	3	57	7
MXDSRM0090A	04710	0.90	.0354	3	57	7
MXDSRM0095A	04712	0.95	.0374	3	57	7
MXDSRM0100A	04714	1.00	.0394	3	57	8
MXDSRM0105A	04716	1.05	.0413	3	57	8
MXDSRM0110A	04718	1.10	.0433	3	57	8
MXDSRM0115A	04720	1.15	.0453	3	57	9
MXDSRM0120A	04722	1.20	.0472	3	57	9
MXDSRM0125A	04724	1.25	.0492	3	57	9
MXDSRM0130A	04726	1.30	.0512	3	57	10
MXDSRM0135A	04728	1.35	.0531	3	57	10
MXDSRM0140A	04730	1.40	.0551	3	57	10
MXDSRM0145A	04732	1.45	.0571	3	57	11
MXDSRM0150A	04734	1.50	.0591	3	57	11
MXDSRM0155A	04736	1.55	.0610	3	57	12
MXDSRM0160A	04738	1.60	.0630	3	57	12
MXDSRM0165A	04740	1.65	.0650	3	57	12
MXDSRM0170A	04742	1.70	.0669	3	57	13
MXDSRM0175A	04744	1.75	.0689	3	57	13
MXDSRM0180A	04746	1.80	.0709	3	57	13
MXDSRM0185A	04748	1.85	.0728	3	57	14
MXDSRM0190A	04750	1.90	.0748	3	57	14

ALTIMA®		DC (h7)		DCONMS (h6)	OAL	LCF
Tool No.	EDP	mm	Decimal			
MXDSRM0195A	04752	1.95	.0768	3	57	14
MXDSRM0200A	04754	2.00	.0787	3	57	15
MXDSRM0205A	04756	2.05	.0807	3	57	15
MXDSRM0210A	04758	2.10	.0827	3	57	15
MXDSRM0215A	04760	2.15	.0846	3	57	16
MXDSRM0220A	04762	2.20	.0866	3	57	16
MXDSRM0225A	04764	2.25	.0886	3	57	17
MXDSRM0230A	04766	2.30	.0906	3	57	17
MXDSRM0235A	04768	2.35	.0925	3	57	17
MXDSRM0240A	04770	2.40	.0945	3	57	18
MXDSRM0245A	04772	2.45	.0965	3	57	18
MXDSRM0250A	04774	2.50	.0984	3	57	18
MXDSRM0255A	04776	2.55	.1004	3	57	19
MXDSRM0260A	04778	2.60	.1024	3	57	19
MXDSRM0265A	04780	2.65	.1043	3	57	19
MXDSRM0270A	04782	2.70	.1063	3	57	20
MXDSRM0275A	04784	2.75	.1083	3	57	20
MXDSRM0280A	04786	2.80	.1102	3	57	20
MXDSRM0285A	04788	2.85	.1122	3	57	21
MXDSRM0290A	04790	2.90	.1142	3	57	21
MXDSRM0295A	04792	2.95	.1161	3	57	22

Metric (mm)	
DC	Tolerance (h7)
0 - 3.0	+0/-0.010

Metric (mm)	
DCONMS	Tolerance (h6)
0 - 3.0	+0/-0.006

