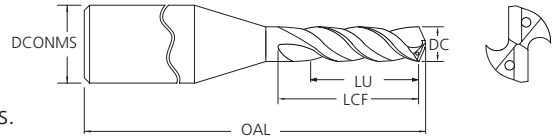


# Twister® Micro XD 5xD - Series MXDCR



- Designed for high performance drilling in a broad range of materials.
- Web thinned point helps to reduce cutting forces during the drilling operation.
- All sizes have honed cutting edges on the point which increases the strength of the cutting edges.
- Post coat polishing to improve chip evacuation.
- Coated with ALtima® Coating.
- Carbide coolant fed.
- Usable length (LU) = LCF - (1.5 x DC).

ALtima®		DC (h7)		DCONMS (h6)	OAL	LCF
Tool No.	EDP	mm	Decimal			
MXDCRM0100A	04794	1.00	.0394	3	57	8
MXDCRM0105A	04795	1.05	.0413	3	57	8
MXDCRM0110A	04796	1.10	.0433	3	57	8
MXDCRM0115A	04797	1.15	.0453	3	57	9
MXDCRM0120A	04798	1.20	.0472	3	57	9
MXDCRM0125A	04799	1.25	.0492	3	57	9
MXDCRM0130A	04800	1.30	.0512	3	57	10
MXDCRM0135A	04801	1.35	.0531	3	57	10
MXDCRM0140A	04802	1.40	.0551	3	57	10
MXDCRM0145A	04803	1.45	.0571	3	57	11
MXDCRM0150A	04804	1.50	.0591	3	57	11
MXDCRM0155A	04805	1.55	.0610	3	57	12
MXDCRM0160A	04806	1.60	.0630	3	57	12
MXDCRM0165A	04807	1.65	.0650	3	57	12
MXDCRM0170A	04808	1.70	.0669	3	57	13
MXDCRM0175A	04809	1.75	.0689	3	57	13
MXDCRM0180A	04810	1.80	.0709	3	57	13
MXDCRM0185A	04811	1.85	.0728	3	57	14
MXDCRM0190A	04812	1.90	.0748	3	57	14
MXDCRM0195A	04813	1.95	.0768	3	57	14
MXDCRM0200A	04814	2.00	.0787	3	57	15
MXDCRM0205A	04815	2.05	.0807	3	60	15
MXDCRM0210A	04816	2.10	.0827	3	60	15
MXDCRM0215A	04817	2.15	.0846	3	60	16
MXDCRM0220A	04818	2.20	.0866	3	60	16
MXDCRM0225A	04819	2.25	.0886	3	60	17
MXDCRM0230A	04820	2.30	.0906	3	60	17
MXDCRM0235A	04821	2.35	.0925	3	60	17
MXDCRM0240A	04822	2.40	.0945	3	60	18

ALtima®		DC (h7)		DCONMS (h6)	OAL	LCF
Tool No.	EDP	mm	Decimal			
MXDCRM0245A	04823	2.45	.0965	3	60	18
MXDCRM0250A	04824	2.50	.0984	3	60	18
MXDCRM0255A	04825	2.55	.1004	3	60	19
MXDCRM0260A	04826	2.60	.1024	3	60	19
MXDCRM0265A	04827	2.65	.1043	3	60	19
MXDCRM0270A	04828	2.70	.1063	3	60	20
MXDCRM0275A	04829	2.75	.1083	3	60	20
MXDCRM0280A	04830	2.80	.1102	3	60	20
MXDCRM0285A	04831	2.85	.1122	3	60	21
MXDCRM0290A	04832	2.90	.1142	3	60	21
MXDCRM0295A	04833	2.95	.1161	3	60	22

Metric (mm)	
DC	Tolerance (h7)
1.00 - 2.95	+0/-0.010

Metric (mm)	
DCONMS	Tolerance (h6)
3.00	+0/-0.006



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