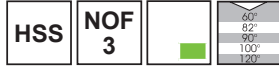
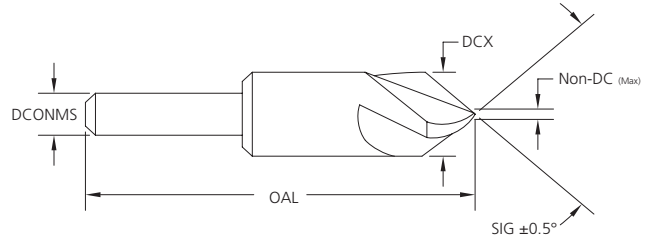


Aircraft - Series 92

Designed for countersinking, chamfering and deburring aluminum, brass and similar materials.



- Bright finish helps reduce chip build-up on the cutting edge.
- Spiral flute geometry for a clean, chatterless finish.
- Each size may be used on a wide range of hole diameters.



60°		82°		90°		DCX	DCONMS	Non-DC (Max)	OAL
Tool No.	EDP	Tool No.	EDP	Tool No.	EDP				
92025001	94101	92025002	94103	92025003	94105	1/4	1/4	0.07	1-1/4
92037501	94113	92037502	94115	92037503	94117	3/8	1/4	0.11	1-5/8
92050001	94125	92050002	94127	92050003	94129	1/2	1/4	0.15	2
92062501	94137	92062502	94139	92062503	94141	5/8	1/4	0.19	2-1/4
92075001	94149	92075002	94151	92075003	94153	3/4	1/2	0.23	3
92087501	94161	92087502	94163	92087503	94165	7/8	1/2	0.26	3
92100001	94173	92100002	94175	92100003	94177	1	1/2	0.30	3-1/4
92112501	94185	92112502	94187	92112503	94189	1-1/8	1/2	0.34	3-1/4
92125001	94197	92125002	94199	92125003	94201	1-1/4	5/8	0.38	3-1/2
92150001	94209	92150002	94211	92150003	94213	1-1/2	3/4	0.45	3-7/8
92200001	94221	92200002	94223	92200003	94225	2	3/4	0.60	4-1/4

100°		120°		DCX	DCONMS	Non-DC (Max)	OAL
Tool No.	EDP	Tool No.	EDP				
92025004	94107	92025006	94111	1/4	1/4	0.07	1-1/4
92037504	94119	92037506	94123	3/8	1/4	0.11	1-5/8
92050004	94131	92050006	94135	1/2	1/4	0.15	2
92062504	94143	92062506	94147	5/8	1/4	0.19	2-1/4
92075004	94155	92075006	94159	3/4	1/2	0.23	3
92087504	94167	92087506	94171	7/8	1/2	0.26	3
92100004	94179	92100006	94183	1	1/2	0.30	3-1/4
92112504	94191	92112506	94195	1-1/8	1/2	0.34	3-1/4
92125004	94203	92125006	94207	1-1/4	5/8	0.38	3-1/2
92150004	94215	92150006	94219	1-1/2	3/4	0.45	3-7/8
92200004	94227	92200006	94231	2	3/4	0.60	4-1/4

Standard angles maybe modified from 55° to 119°.

