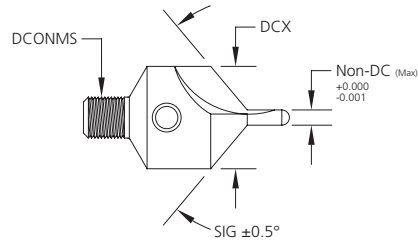


# Micro-Stop - Series 83



- Integral pilot size must be specified to any diameter within the indicated range.
- May be ordered with a radius blend between the pilot and countersink angle. Specify any radius between .020" and .070". Contact Customer Service for special blend radius pricing.

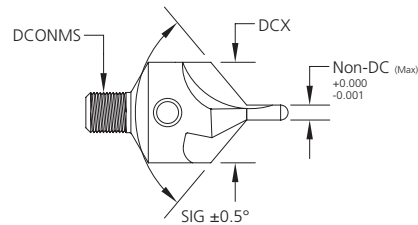
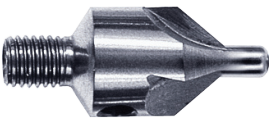
82°	90°	100°	120°	DCX	DCONMS	Non-DC (Max)
Tool No.	Tool No.	Tool No.	Tool No.			
83E00002	83E00003	83E00004	83E00006	3/8	1/4-28	1/16-3/16
83F00002	83F00003	83F00004	83F00006	7/16	1/4-28	3/32-3/16
83G00002	83G00003	83G00004	83G00006	1/2	1/4-28	3/32-1/4
83H00002	83H00003	83H00004	83H00006	5/8	1/4-28	5/32-3/8

Standard angles may be modified from 78° to 119°.



Countersinks  
Series 83 / 86

# Micro-Stop - Series 86



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- Integral pilot size must be specified to any diameter within the indicated range.
- May be ordered with a radius blend between the pilot and countersink angle. Specify any radius between .020" and .070". Contact Customer Service for special blend radius pricing.

82°	90°	100°	120°	DCX	DCONMS	Non-DC (Max)
Tool No.	Tool No.	Tool No.	Tool No.			
86E00002	86E00003	86E00004	86E00006	3/8	1/4-28	1/16-3/16
86F00002	86F00003	86F00004	86F00006	7/16	1/4-28	3/32-3/16
86G00002	86G00003	86G00004	86G00006	1/2	1/4-28	3/32-1/4
86H00002	86H00003	86H00004	86H00006	5/8	1/4-28	5/32-3/8

Standard angles may be modified from 78° to 119°.