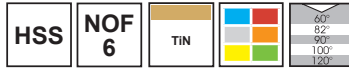
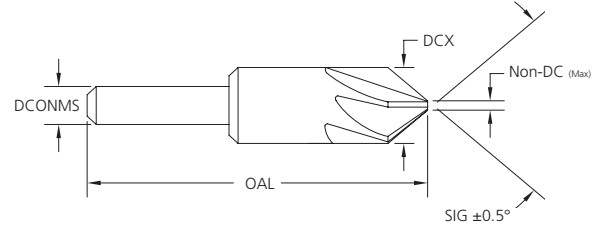


# Chatterless Six Flute - Series 79T



Standard six flute countersinks are designed for economical, general purpose countersinking, chamfering or deburring. Because of the multiple flute design, chip loads are generally smaller. Even at maximum speeds, chatter-free machining is possible.

TiN coating for higher surface hardness and increased lubricity.



| 60°       |       | 82°       |       | 90°       |       | DCX  | DCONMS | Non-DC (Max) | OAL   |
|-----------|-------|-----------|-------|-----------|-------|------|--------|--------------|-------|
| Tool No.  | EDP   | Tool No.  | EDP   | Tool No.  | EDP   |      |        |              |       |
| 79T012501 | 79022 | 79T012502 | 79027 | 79T012503 | 79032 | 1/8  | 1/8    | 0.03         | 1-1/2 |
| 79T018701 | 79047 | 79T018702 | 79052 | 79T018703 | 79057 | 3/16 | 3/16   | 0.04         | 1-1/2 |
| 79T025001 | 79072 | 79T025002 | 79077 | 79T025003 | 79082 | 1/4  | 1/4    | 0.06         | 2     |
| 79T037501 | 79122 | 79T037502 | 79127 | 79T037503 | 79132 | 3/8  | 1/4    | 0.09         | 2     |
| 79T050001 | 79147 | 79T050002 | 79152 | 79T050003 | 79157 | 1/2  | 3/8    | 0.15         | 2     |
| 79T062501 | 79172 | 79T062502 | 79177 | 79T062503 | 79182 | 5/8  | 3/8    | 0.18         | 2-1/4 |
| 79T075001 | 79197 | 79T075002 | 79202 | 79T075003 | 79207 | 3/4  | 1/2    | 0.21         | 2-3/4 |
| 79T100001 | 79247 | 79T100002 | 79252 | 79T100003 | 79257 | 1    | 1/2    | 0.25         | 2-3/4 |

| 100°      |       | 120°      |       | DCX  | DCONMS | Non-DC (Max) | OAL   |
|-----------|-------|-----------|-------|------|--------|--------------|-------|
| Tool No.  | EDP   | Tool No.  | EDP   |      |        |              |       |
| 79T012504 | 79037 | 79T012506 | 79042 | 1/8  | 1/8    | 0.03         | 1-1/2 |
| 79T018704 | 79062 | 79T018706 | 79067 | 3/16 | 3/16   | 0.04         | 1-1/2 |
| 79T025004 | 79087 | 79T025006 | 79092 | 1/4  | 1/4    | 0.06         | 2     |
| 79T037504 | 79137 | 79T037506 | 79142 | 3/8  | 1/4    | 0.09         | 2     |
| 79T050004 | 79162 | 79T050006 | 79167 | 1/2  | 3/8    | 0.15         | 2     |
| 79T062504 | 79187 | 79T062506 | 79192 | 5/8  | 3/8    | 0.18         | 2-1/4 |
| 79T075004 | 79212 | 79T075006 | 79217 | 3/4  | 1/2    | 0.21         | 2-3/4 |
| 79T100004 | 79262 | 79T100006 | 79267 | 1    | 1/2    | 0.25         | 2-3/4 |



Countersinks  
Series 79T



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