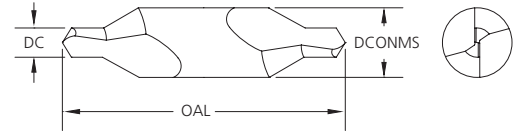
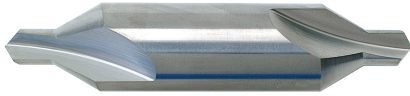


# Twister® GP - Series 402

Designed to maintain accurate center holes on long production runs, or when precise centering is required.



- 60° included angle.
- Solid carbide construction helps reduce tool changes when centering abrasive or difficult to machine materials.

**Twister® GP Drills**  
Series 402

Uncoated		DC			DCONMS		OAL	
Tool No.	EDP	Size	Inch	mm	Inch	mm	Inch	mm
40201970	40201			0.5		3.15		31.5*
40202500	40205	00	.025		1/8		1-1/2	
40203100	40209	0	1/32		1/8		1-1/2	
40203150	40213			0.8		3.15		31.5*
40203940	40217			1.0		3.15		31.5
40204680	40221	1	3/64		1/8		1-1/2	
40204920	40225			1.25		3.15		31.5
40206300	40229			1.6		4.0		35.5
40207810	40233	2	5/64		3/16		1-7/8	
40207870	40237			2.0		5.0		40
40209840	40241			2.5		6.3		45
40210930	40245	3	7/64		1/4		2	
40212400	40249			3.15		8.0		50
40212500	40253	4	1/8		5/16		2-1/8	
40215750	40257			4.0		10.0		56
40218750	40261	5	3/16		7/16		2-3/4	
40219680	40265			5.0		12.5		63
40221870	40269	6	7/32		1/2		3	

\*Overall length not to DIN specifications.

Inch	
DC	Tolerance
.0250 - 7/32	+ .003/- .000

Metric (mm)	
DC	Tolerance
0.50 - 5.0	+ .076/- .000

