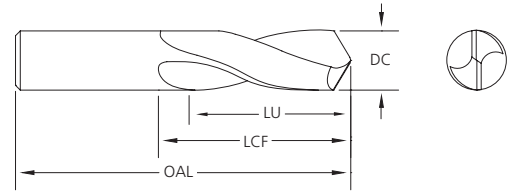
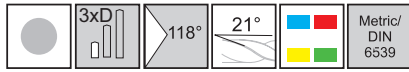


Twister® GP 3xD - Series 226

Recommended for drilling cast iron, aluminum, bronze and magnesium alloys and other abrasive, but easily machined materials.



- Designed to allow high feed rates with good chip flow.
- Four facet drill point minimizes drill wander and assures accurately sized holes.
- Shorter length reduces deflection and vibration, increases drill accuracy and improves tool life.
- Useable length $LU = LCF - (1.5 \times DC)$.

Twister® GP Drills Series 226

Uncoated		DC		OAL	LCF
Tool No.	EDP	mm	Decimal		
22603940	26002	1.00	.0394	26	6
22604130	26011	1.05	.0413	28	7
22604330	26020	1.10	.0433	28	7
22604520	26023	1.15	.0452	30	8
22604720	26032	1.20	.0472	30	8
22604920	26035	1.25	.0492	30	8
22605110	26038	1.30	.0511	30	8
22605310	26044	1.35	.0531	32	9
22605510	26050	1.40	.0551	32	9
22605710	26053	1.45	.0571	32	9
22605900	26056	1.50	.0590	32	9
22606300	26065	1.60	.0630	34	10
22606690	26071	1.70	.0669	34	10
22607080	26080	1.80	.0708	36	11
22607480	26086	1.90	.0748	36	11
22607870	26098	2.00	.0787	38	12
22608270	26107	2.10	.0827	38	12
22608660	26113	2.20	.0866	40	13
22609060	26119	2.30	.0906	40	13
22609450	26128	2.40	.0945	43	14
22609840	26137	2.50	.0984	43	14
22610240	26146	2.60	.1024	43	14
22610630	26152	2.70	.1063	46	16
22611020	26164	2.80	.1102	46	16
22611420	26173	2.90	.1142	46	16
22611810	26179	3.00	.1181	46	16
22612200	26185	3.10	.1220	49	18

Uncoated		DC		OAL	LCF
Tool No.	EDP	mm	Decimal		
22612600	26191	3.20	.1260	49	18
22612990	26197	3.30	.1299	49	18
22613390	26200	3.40	.1339	52	20
22613780	26206	3.50	.1378	52	20
22614170	26215	3.60	.1417	52	20
22614570	26221	3.70	.1457	52	20
22614960	26230	3.80	.1496	55	22
22615350	26236	3.90	.1535	55	22
22615750	26248	4.00	.1575	55	22
22616140	26257	4.10	.1614	55	22
22616540	26260	4.20	.1654	55	22
22616930	26266	4.30	.1693	58	24
22617320	26278	4.40	.1732	58	24
22617720	26284	4.50	.1772	58	24
22618110	26290	4.60	.1811	58	24
22618500	26296	4.70	.1850	58	24
22618890	26302	4.80	.1889	62	26
22619290	26311	4.90	.1929	62	26
22619680	26320	5.00	.1968	62	26
22620080	26326	5.10	.2008	62	26
22620470	26338	5.20	.2047	62	26

See Series 206 on page 414 for inch size Stub Drills.

Metric (mm)	
DC	Tolerance
1.00 - 20.00	+ .000/- .013



Uncoated		DC		OAL	LCF
Tool No.	EDP	mm	Decimal		
22620860	26344	5.30	.2086	62	26
22621260	26350	5.40	.2126	66	28
22621650	26356	5.50	.2165	66	28
22622050	26362	5.60	.2205	66	28
22622440	26368	5.70	.2244	66	28
22622830	26374	5.80	.2283	66	28
22623230	26377	5.90	.2323	66	28
22623620	26386	6.00	.2362	66	28
22624020	26392	6.10	.2402	70	31
22624410	26398	6.20	.2441	70	31
22624800	26404	6.30	.2480	70	31
22625190	26410	6.40	.2519	70	31
22625590	26413	6.50	.2559	70	31
22625980	26419	6.60	.2598	70	31
22626370	26425	6.70	.2637	70	31
22626770	26434	6.80	.2677	74	34
22627160	26437	6.90	.2716	74	34
22627560	26443	7.00	.2756	74	34
22627950	26449	7.10	.2795	74	34
22628340	26458	7.20	.2834	74	34
22628740	26461	7.30	.2874	74	34
22629130	26467	7.40	.2913	74	34
22629530	26473	7.50	.2953	74	34
22629920	26479	7.60	.2992	79	37
22630310	26485	7.70	.3031	79	37
22630710	26488	7.80	.3071	79	37
22631100	26491	7.90	.3110	79	37
22631500	26497	8.00	.3150	79	37
22631890	26503	8.10	.3189	79	37
22632280	26506	8.20	.3228	79	37
22632670	26512	8.30	.3267	79	37
22633070	26518	8.40	.3307	79	37
22633460	26524	8.50	.3346	79	37
22633850	26527	8.60	.3385	84	40
22634250	26533	8.70	.3425	84	40
22634640	26539	8.80	.3464	84	40
22635040	26545	8.90	.3504	84	40
22635430	26548	9.00	.3543	84	40
22635820	26554	9.10	.3582	84	40
22636220	26560	9.20	.3622	84	40
22636610	26563	9.30	.3661	84	40
22637000	26569	9.40	.3700	84	40
22637400	26572	9.50	.3740	84	40
22637790	26581	9.60	.3779	89	43

Uncoated		DC		OAL	LCF
Tool No.	EDP	mm	Decimal		
22638190	26584	9.70	.3819	89	43
22638580	26587	9.80	.3858	89	43
22638970	26593	9.90	.3897	89	43
22639370	26599	10.00	.3937	89	43
22639760	26605	10.10	.3976	89	43
22640150	26608	10.20	.4015	89	43
22640550	26614	10.30	.4055	89	43
22640940	26620	10.40	.4094	89	43
22641340	26626	10.50	.4134	89	43
22641730	26629	10.60	.4173	89	43
22642120	26632	10.70	.4212	95	47
22642520	26638	10.80	.4252	95	47
22642910	26641	10.90	.4291	95	47
22643310	26644	11.00	.4331	95	47
22643700	26647	11.10	.4370	95	47
22644090	26653	11.20	.4409	95	47
22644490	26656	11.30	.4449	95	47
22644880	26659	11.40	.4488	95	47
22645270	26662	11.50	.4527	95	47
22645670	26668	11.60	.4567	95	47
22646060	26671	11.70	.4606	95	47
22646450	26674	11.80	.4645	95	47
22646850	26677	11.90	.4685	102	51
22647240	26683	12.00	.4724	102	51
22649210	26689	12.50	.4921	102	51
22651180	26695	13.00	.5118	102	51
22653150	26704	13.50	.5315	107	54
22655120	26710	14.00	.5512	107	54

See Series 206 on page 414 for inch size Stub Drills.



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Series 226