

Included Angle 82°	Included Angle 90°	Included Angle 100°	Included Angle 120°	Body Diameter	Pilot Diameter Range	List Price
83E00002	83E00003	83E00004	83E00006	3/8	1/16-3/16	53.78
83F00002	83F00003	83F00004	83F00006	7/16	3/32-3/16	55.27
83G00002	83G00003	83G00004	83G00006	1/2	3/32-1/4	63.69
83H00002	83H00003	83H00004	83H00006	5/8	5/32-3/8	76.4
86E00002	86E00003	86E00004	86E00006	3/8	1/16-3/16	53.78
86F00002	86F00003	86F00004	86F00006	7/16	3/32-3/16	55.27
86G00002	86G00003	86G00004	86G00006	1/2	3/32-1/4	63.69
86H00002	86H00003	86H00004	86H00006	5/8	5/32-3/8	76.4

Standard pilot blend radius is .020 max.

For Pilot blend radius .020-.070 +/- .005 add 25%

How to build Tool Number for Micro-stop Countersinks					
	Series	Body Diameter	Pilot Diameter	Countersink Angle	Blend Radius
	83	7/16	.1250	100°	0.025
Tool No.	83	F	1250	4	R.025
Tool No.	83F12504				
Tool No. with Blend Radius	83F12504R.025				