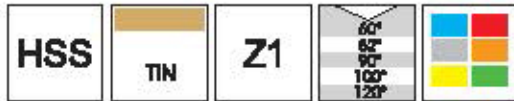
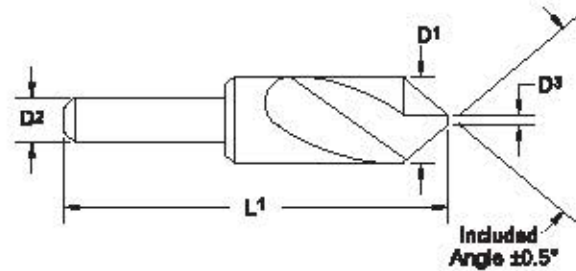


## HSS Uniflute® Series 61T



This is the original single flute countersink designed for general purpose countersinking, chamfering or deburring.

- Self piloting and completely chatterless.
- No secondary burrs formed.
- Each size may be used on a wide range of hole diameters.
- Use on machine tool or in handheld tool applications.
- Easily resharpened.
- TiN coating for higher surface hardness and increased lubricity.



60°		82°		90°		Diameter	Shank	Non-Cutting OD	OAL
Tool No.	EDP	Tool No.	EDP	Tool No.	EDP	D1	D2	D3 Max.	L1
61T012501	61002	61T012502	61007	61T012503	61012	1/8	1/8	.030	1-1/2
61T018701	61027	61T018702	61032	61T018703	61037	3/16	3/16	.045	1-1/2
61T025001	61052	61T025002	61057	61T025003	61062	1/4	1/4	.045	2
61T037501	61077	61T037502	61082	61T037503	61087	3/8	1/4	.060	2
61T050001	61102	61T050002	61107	61T050003	61112	1/2	1/4	.060	2
61T062501	61127	61T062502	61132	61T062503	61137	5/8	1/4	.060	2-1/4
61T075001	61152	61T075002	61157	61T075003	61162	3/4	1/2	.120	2-3/4
61T100001	61177	61T100002	61182	61T100003	61187	1	1/2	.120	2-3/4

100°		120°		Diameter	Shank	Non-Cutting OD	OAL
Tool No.	EDP	Tool No.	EDP	D1	D2	D3 Max.	L1
61T012504	61017	61T012506	61022	1/8	1/8	.030	1-1/2
61T018704	61042	61T018706	61047	3/16	3/16	.045	1-1/2
61T025004	61067	61T025006	61072	1/4	1/4	.045	2
61T037504	61092	61T037506	61097	3/8	1/4	.060	2
61T050004	61117	61T050006	61122	1/2	1/4	.060	2
61T062504	61142	61T062506	61147	5/8	1/4	.060	2-1/4
61T075004	61167	61T075006	61172	3/4	1/2	.120	2-3/4
61T100004	61192	61T100006	61197	1	1/2	.120	2-3/4

Modified angles from 55° to 119° available as a special.  
Contact our time release for details.



Page 442

ISO 9001:2015 Certified